

## TIA Portal Programming 1

### General Information

Course Code	SCT-PTTIAP1A
Global Code	TIA-PRO1
Length	4 Days
CEUs	2.6

### Audience

This course is for SIMATIC S7-1500 and S7-1200 PLC users who are involved with developing or sustaining automation systems and their application programs.

### Prerequisites

- None

### Profile

This course is the first in a three-part series which builds basic programming skills with Siemens TIA Portal software. Students will learn TIA Portal project management, program design, and application development. This is an aggressively paced curriculum covering the S7 programming editor with Ladder, Function Block Diagram, and Statement List programming languages, as well as key TIA Portal software tools. This course takes a systems approach using the S7-1500 PLC, basic connectivity, and functionality of an KP700 HMI and ET200SP PROFINET I/O.

Throughout the course, students will build a TIA Portal project from the beginning, learning proper program structure and documenting. Software diagnostic tools will be used for debugging both hardware and code. Various instruction sets, memory areas, program blocks, and libraries will be introduced to provide the student with solid concepts of structured programming. The course format consists of instruction and hands-on exercises. The course uses a conveyor model for realistic demonstrations and exercises. It is recommended that students take Introduction to TIA Portal ((SCT-PTPLC11A) to familiarize themselves with the software before taking this course.

### Objectives

*Upon completion of this course, the student shall be able to:*

- Complete a system hardware configuration.
- Build, document, test, and troubleshoot a structured TIA Portal program.
- Program using the multiple address and coding Types.
- Use symbolic addressing.

- Use core application instructions, functions, and blocks.
- Program using the processed analog values.
- Generate data blocks.
- Install PROFIBUS DP connectors on to PROFIBUS cables and test the cables for correct installation.
- Establish communication to an HMI.

### Topics

1. System Overview
  - a. S7-1500, S7-1200, S7-300, and S7-400 Function Comparisons
  - b. Communications
2. Engineering Software "TIA Portal"
  - a. Comparison STEP 7 Basic/Professional
  - b. Working in Portal View
  - c. Working in Project View
  - d. Windows Arrangement
  - e. Online Help
  - f. Key Project Settings
  - g. Project Migrations
3. Training Devices and Addressing
  - a. Configuration of the S7-1500 Station
  - b. Configuration of the ET200SP Station
  - c. Operating and Display Elements
  - d. Conveyor Setup
  - e. S7-1500 to ET200SP to HMI connections
  - f. Networking
4. Devices and Network
  - a. Online Access of Devices
  - b. Devices and Network Manager
  - c. Creating a Project
  - d. Uploading/Downloading Hardware Configurations
  - e. Creating the System Configuration
  - f. Parameterizing the CPU and Modules
  - g. Updating
5. PLC Tags
  - a. Global vs Local Tags
  - b. Adding a Tag Table to a Library or Project
  - c. Introduction to Tag Table Editor
  - d. Monitoring Global Tags in PLC Tag Table
  - e. Using Excel to Create Tags
  - f. Retentiveness of PLC Tags
  - g. HMI
6. Program Blocks
  - a. S7 Block Types
  - b. Structured Programming
  - c. Process Image of Inputs/Outputs
  - d. Cyclic Program Processing
  - e. Ladder Logic and Function Block Diagram
  - f. Using the Block Editor

- g. Program Testing and Troubleshooting using the “Monitor Block” Function
  - h. Uploading Blocks from a Device
  - i. Comparing Online/Offline Blocks
7. Binary Operations
- a. Binary Logic Operations
  - b. Difference between NO/NC field devices and NO/NC programmed contacts
  - c. Result of Logic Operation (RLO) and Status of the Bit (STA)
  - d. Set/Reset Flip Flops
  - e. Program Jump Instructions
8. Digital Operations
- a. Numeric Data Types
  - b. SIMATIC Counters and Timers
  - c. Mathematical Functions
  - d. Application Examples
  - e. Comparison Operations
  - f. Data and Time Blocks
9. Data Blocks
- a. Data Blocks and Their Use
  - b. Elementary and Complex Data Types
  - c. Creating, Editing, Downloading, and Monitoring Global Data Blocks
  - d. Online vs. Offline Data Block Values
  - e. HMI Access to Data Blocks
  - f. Using Microsoft Excel for Data Block Editing
10. Distributed I/O
- a. PROFINET Communications Basics
  - b. PROFINET Device Addressing
  - c. Assigning Device Names
  - d. Creating the PROFINET Network in a Project
  - e. Create and Parameterize the ET200SP Station
11. Human Machine Interface (HMI)
- a. Data Exchange between HMI and PLC
  - b. Configuring a Touch Panel Project
  - c. Networking the Touch Panel
  - d. PLC-HMI Connections in Software
  - e. Commissioning the HMI
  - f. HMI Screen Elements in WinCC Pro
12. Functions (FCs) and Function Blocks (FBs)
- a. Using Local and Global Operands in Functions and Function Blocks
  - b. Using Local Variables
  - c. Management of the Local Data Stack
  - d. Creating and Calling Reusable FCs and FBs
  - e. Instance Data Blocks for FBs
  - f. Instantiating FBs
13. Organization Blocks (OBs)
- a. Organization Block Overview
  - b. OBs for the S7-1500
  - c. Programming Startup, Cyclic, and Interrupt OBs
  - d. Phase Offset for OB Execution
  - e. OBs for Asynchronous Errors
  - f. OB for Synchronous Errors
14. Troubleshooting
- a. Categories of Errors
  - b. Hardware and System Diagnostics
  - c. Overview: Troubleshooting and Diagnostic Tools
- d. Locating and Interpreting Error with the Diagnostic Buffer
  - e. Monitor/Modify and Force Tools
  - f. Reference Data Tools
  - g. Cross Reference
  - h. Assignment List
  - i. Call Structure
  - j. Dependency Structure
  - k. Comparing Online/Offline Blocks
  - l. TRACE Analyzer Function