

# S7 Programming with S7 Graph (SCT-S7GPHP1A)

#### **Global Reference**

S7 Graph / PDiag / ProAgent Workshop (ST-7GRAPH)

# **Type**

Face-to-Face Learning

# **Duration and Continuing Education Units (CEU)**

13 Hours over 2 Days 1.3 CEUs

# **Target Group**

- Programmer
- Engineer

#### **Short Description**

This course is for SIMATIC S7-300/400 PLC users involved in developing or sustaining automation systems that use of S7Graph.

This course concentrates on the S7 GRAPH programming language with a review of the S7 block architecture focusing on the Function Block and the Instance Data Block. The STEP 7 software tools and S7 GRAPH programming element's structure are introduced within the course to guide the student through the development of a realistic application. The use of test, debug and diagnostic tools complete the programming exercises. The course is a combination of instruction and hands-on exercises.

# **Objectives**

- Structure and process a program using the program elements of S7 GRAPH
- Create, document, test and troubleshoot an application program
- Identify the components and performance characteristics of an S7 GRAPH structure
- Structure and process a program using the program elements of S7 GRAPH
- Create, document, test and troubleshoot an application program

#### Content

- S7 GRAPH Programming Elements
- Principles of S7 GRAPH Programming
- S7 GRAPH Program Structures
- Interaction with Other Program Modules
- Documentations and Storage

# **Mandatory Prerequisites**

S7 Programming 1: SCT-S7TIAP1C

# Language English

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